

Mainland China

ISO9001,CE,SGS

NC6352

6352

Can talk

30 days

Wooden Case

60,000 pcs monthly

# Precision SUS 304 Stainless Steel Investment Casting Construction Machine Parts

# **Basic Information**

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 100 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



# **Product Specification**

- Material:
- Application:
- Process:
- Customized:
- Surface Treatment:
- Inspection:
- Stainless Steel Stainless Steel Precision Casting OEM/ODM Passivated And Machining

100%



# More Images



## **Product Description**

## Precision SUS 304 Stainless Steel Investment Casting Construction Machine Parts

## Product Details

Material	Carbon steel, alloy steel, stainless steel, Aluminum alloy, Copper, ect.
Process	Lost wax casting + cnc machining
Casting dimension tolerance	СТ7
Casting surface roughness	Ra 12.5 um
Casting weight range	0.1-90 kg
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm
Machining surface roughness	Ra0.8 ~ 6.3 um
Max Travel Of Spindle	1900 mm x 850 mm x 700 mm
Max Turning Diameter	830 mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, Nickel plating.
Service available	OEM & ODM
Quality control	0 defects,100% inspection before packing
Application	Train & railway, automobile& truck, construction machinery, forklift, agricultural machinery, marine parts, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Keywords	Investment casting, sand casting, precision casting, lost wax casting,water glass casting,silica sol casting ,die casting

#### **Production Process**





#### **Factory Introduction**

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

#### **Quality Control**

# <image>

QUALITY TESTING

### **OUR CERTIFICATIONS**



#### FAQ

1. Q: How about your quality?

A: We have our own processional factory and workers, so believe that our products have advantage over our competitors

- 2. Q: What is the delivery time & transport time?
- A: Usually our delivery time is about 15~20 working days for the standard products after the receiving the payment.

3. Q: Could you produce customized products according to your drawing or sample?

A: Yes, We have abundant experience in the production of non-standard products.

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