



304 Stainless Steel Flange Balustrade Stair Handrail Accessories Stainless Wall Flange

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC7536
- Certification: ISO9001,CE,SGS
- Model Number: 7536
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Part Name: Flange Balustrade
- Material: 304 Stainless Steel
- Process: Precision Casting
- Application: Construction
- Size: 112*53*86.5mm
- Finish: Sandblasting



More Images



Product Description

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Products Details

Main Blank Process for Stainless Steel Casting	Investment casting (wax mold made by middle temperature wax) /Precision casting ; Lost Wax Casting (wax mold made by low temperature wax)/ Precision casting;
Blanks Tolerance -Casting Tolerance	CT7-8 for Lost wax Casting Process CT4-6 for Investment casting Process
Applicable Material for investment casting	Carbon steel, Low Carbon steel, middle carbon steel, G35, G45, WCB, WCA, WCC, ISO 340-550, Alloy Carbon steel: G25CrMo4, Heat Resistant Steel, Stainless Steel: CF8, CF8M, . G-X6CrNiMo1810, G-X7CrNiNb1189, SUS 304, 304L, 316, 316L. OR According to customer requirement
Casting Blank Size	2 mm-600mm / 0.08inch-24inch according to customer requirement
Casting Blank Weight	Range from 0.01kg-85kg
Applicable Machining Process	CNC Machining/ Lathing/ Milling/ Turning/ Boring/ Drilling/ Tapping/ Broaching/Reaming /Grinding/Honing and etc.
Machining Tolerance	From 0.005mm-0.01mm-0.1mm
Machined Surface Quality	Ra 0.8-Ra3.2 according to customer requirement
Applicable Heat Treatment	Normalization , annealing, quenching and tempering, Case Hardening, Nitriding, Carbon Nitriding, Induction Quenching etc.
Applicable Finish Surface Treatment	Shot/sand blast, polishing, Surface passivation, Primer Painting , Powder coating, ED- Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting, etc.
MOQ for batch order	For casting: 100pcs For Machining: 50pcs
Lead Time	45 days for stainless steel investment casting



Investment Casting



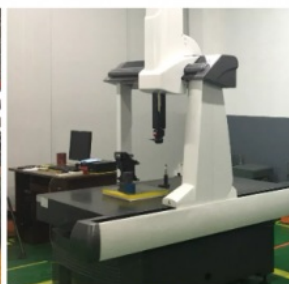
Lost Wax Casting



Machining Plant



Machining Plant



CMM



Factory Introduction

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

FAQ

Can I get the free samples ?

Yes, usually, the small samples for free, but you need to take care of the freight.

What's the payment terms ?

We usually deal with our customers by T/T, which is very efficient; L/C is also available.

What's the MOQ ?

The MOQ depends on the details of order, but usually we can accept very small MOQ.

What's the delivery time ?

It depends on the qty of order, for big orders, usually within 30 days.



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