

Stainless Steel Precision Investment Casting Impeller Agitator Parts

Basic Information

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 100 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



Product Specification

- Item Name:
- Material:
- Process:
- Dimensions:
- Machining Accuracy:
- OEM:
- Impeller Agitator Stainless Steel Precision Investment As Per Drawing 0.01mm Available

Mainland China

ISO9001,CE,SGS

NC0831

0831

Can talk

30 days

Wooden Case

80,000 pcs monthly



More Images





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Product Description

Stainless Steel Precision Investment Casting Impeller Agitator Parts

Product Details

| Material | AISI 304,AISI 306 stainless steel etc |
|-------------------|--|
| Designs | 1.As per the customer's drawings |
| | 2.As per the customer's samples |
| Surface treatment | 1.mirror polish |
| | 2.passivation |
| Service | OEM service available |
| Products | All kinds of stainless steel casting: include automotive parts, railroad parts, medical parts, marine parts, lighting parts, pump body, valve parts, architectural parts and furniture parts so on |
| Inspection | 1.Dimension report |
| | 2.Material certification |
| Packing | Export carton and fumigation wooden pallets |

Production Process

Investment casting also can be called "precise casting" or "lost wax casting" or "dewaxing casting". The casting materials can widely use and no limitation for product shape as well as complex structure. The most important characteristic is the close tolerances control, reduced machining allowances, and fine surface finish.

Its application scope can be wider after using the new equipment and advanced technology. In heat processing industry, investment casting can be used for those products which difficult to choice the materials, or materials not easy to form a shape, as well as some forging pieces with higher cost; while in the casting industry, the investment casting can be used instead of other casting methods, so as to reduce machining allowances and the cost, improve the dimensional precision and surface finish as well as the mechanical properties, so as to meet the requirements of a higher level product. Further information, please don't hesitate to contact with us, we will give you the most

satisfied reply.

We undertake the processing cooperation for drawings and samples at home, even all over the world, if you need to inquire about price, please submit the related information, we will offer you a most favorable price as soon as possible.

The Investment Casting Process STEP STEP STEP STEP 3 CAST WAX PATTERN ASSEMBLY SHELL BUILDING DEWAXING STEP STEP STEP STEP SAWING/CUTTING **CUSTOMIZATION** POURING& FINISH SOLIDIFICATION

Products We've Made

We divide our products into several categories. Gray Iron Casting, Ductile Iron Casting, Steel Casting, Stainless Steel Casting for Scaffolding Accessories, Post Tension Anchorage, Automotive Part, Pump and Valve Body, Pipe Fitting, Manhole Cover and Bollard, Ornamental Fence and Spear, Light Pole and Bench Casting, Railway Part.



Quality Control



CMM



Tensile Test Machine





FAQ

How long is the new product development cycle? The mold making period of new product is 30 days.

What's the time for new product sample making? 20 days.

How to ensure product quality? Using the national table pig iron, the molten iron was detected by the rapid analyzer before the smelting time, and the material was adjusted.

What's the inspection equipment ?

There are fast analyzer before furnace, Jin Xiangyi, hardness tester, tensile testing machine, product testing equipment is complete.

How long will the batch production take?

The new product can be produced in bulk within 25 days after the confirmation of the new product, and a container can be completed every month

