



China OEM Foundry Ductile Iron Sand Casting Water Pump Housing

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC7452
- Certification: ISO9001,CE,SGS
- Model Number: 7452
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Part Name: Water Pump Housing
- Material: Ductile Iron
- Process: Sand Casting
- Dimensions: Customized
- Tolerance: CT9
- Finish: Sandblasting
- OEM: Available



More Images



Product Description

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Product Details

Material	Gray iron, ductile iron,
Process	Shell mold casting + cnc machining
Casting dimension tolerance	CT9
Casting surface roughness	Ra 12.5 um
Casting weight range	0.1-90 kg
Casting Size	Max linear size: 1200 mm, Max diameter size: 600 mm
Machining Precision	Positioning accuracy 0.008 mm, Rep. position. accuracy 0.006 mm
Machining surface roughness	Ra0.8 ~ 6.3 um
Max Travel Of Spindle	1900 mm x 850 mm x 700 mm
Max Turning Diameter	830 mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR
Surface treatment	KTL (E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, Nickel plating.
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.
Keywords	sand casting, shell mold casting, iron casting, ductile iron casting, adi casting

Production Process

1) MOLD



SAND CASTING

2) MODELLING



3) FURNACE



4) POURING



5) GRINDING



6) SHOT BLASTING



7) MACHINING



8) PRODUCTS



Factory Introduction

Our main products are GG15 ~ GG30 gray iron castings and GGG40 ~ GGG70 ductile iron castings. We can do the machining; we have the horizontal machining center, 5 vertical machining centers, 6183 type CNC lathe, 6166 type CNC lathe, 6163 type CNC lathes, 6152 type CNC lathes, 6140 type CNC lathes, 6136 type CNC lathes, 6132 type CNC lathes, CNC milling machines, broaching machine and other main machining equipments.

For the convenience of customers, our factory can custom all kinds of mould for clients to provide one-stop services from drawings to deliver castings; we uphold the 'customer focus and exceed customer expectations' business philosophy, in good faith with the pragmatic, wholeheartedly welcome the global merchants to patronize, complicity development, create brilliant.

Quality Control



CMM



Tensile Test Machine



FAQ

How can I get some samples of Iron casting, cast ductile iron, cast grey iron part?

If you need, we will offer you samples for free, but new customers are expected to pay express charge.

Do you provide customized parts?

Yes, Customers give us drawings and we will manufacture accordingly.

Can you make castings based on our sample of Iron casting, cast ductile iron, cast grey iron and cast steel part?

Yes, we can make measurement based on your samples to make drawings.



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