



Auto Part OEM Precision Stainless Steel Investment Casting

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC8635
- Certification: ISO9001,CE,SGS
- Model Number: 8635
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Customized
- Delivery Time: Wooden Case
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: Stainless Steel
- Process: Precision Casting
- Application: Auto Part
- Size: As Per Drawing
- Surface Treatment: Polishing
- Tolerance: Customer's Drawing Request



More Images



Product Description

Auto Part OEM Precision Stainless Steel Investment Casting

Product Details

Material	Carbon steel, Alloy steel, Stainless steel, Aluminium, Copper
Process	Lost wax casting + CNC machining
Casting tolerance	ISO 2768-mK, VDG P690 D1-D2, ISO8062-3-2007 DCTG4-6, GCTG4-6
Casting roughness	Ra1.6-3.2
Machining roughness	Ra0.8-3.2
Casting weight range	0.005-50kg
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR....
Surface treatment	Zinc plating, Polishing, Anodizing, Painting, Nickel plating
Heat treatment	Annealing, Normalizing, Hardening, Tempering, Case hardening....
Service	OEM& ODM
Quality Control	IATF16949:2016, ISO14001:2015, ISO9001
Application	Machinery parts, Auto Parts.

Production Flow

Production Flow



Making mould



Making wax



Making shell



Degating



Casting blanks



Baking



Precision Shaping



Blanks inspection



Machining



Shipping



Package



Finished inspection

Product Show



Factory Introduction

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.



Our Service

Our engineers are skilled at AUTO CAD, PRO ENGINEER, SOLID WORKS and other 2D & 3D softwares. We are able to design, develop, produce and deliver your PO according to your drawings, samples or just an idea. Dual control of standard products and OEM products.

FAQ

What's the advantage of your factory?

A: We supply ODM & OEM services with strong R&D team and QC system.

What materials can you produce?

A: stainless steel; Carbon Steel; Alloy Steel; Ductile Iron, grey iron.

We test every furnace chemical component before pouring by spectrometer.

What information should I let you know if I want to get a precise quotation?

A: Please kindly send me your drawings. 2D in PDF or DWG format, 3D in STEP or IGS format.

How long get my customized sample?

A: Usually 25-30 days. Including open moulds and develop samples time.



Sunrise Foundry CO.,LTD



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com