

Mainland China NC0835

ISO9001,CE,SGS

0835

Can talk

35 days

Wooden Case

50,000 pcs monthly

# High Quality OEM Truck Parts Steel Lost Wax Precision Investment Casting

## **Basic Information**

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 100 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



### **Product Specification**

- Part Name:
- Application:
- Material:
- Process:
- Casting Tolerance:
- Standard:

Truck Parts				
Machinery				
Carton Steel, Alloy Steel				
Investment Casting				
CT4-8				
ASTM, AISI, DIN, BS, JIS, NF, AS				



## More Images



### **Product Description**

#### High Quality OEM Truck Parts Steel Lost Wax Precision Investment Casting

#### **Product Details**

Mainly Material	Stainless Steel, Aluminum, Brass, Copper, Plastic, Wood, Silicone, Rubber, etc.		
Service Project	CNC Turning, CNC Milling, Laser Cutting, Bending, Wire Cutting, Plastic Injection, Lost Wax Casting, Mould Making, etc.		
Process	Lost Wax Casting + CNC Machining + Surface Treatment		
Surface Treatment	Anodizing, Sandblasting, Painting, Powder Coating, Plating, Silk Printing, Brushing, Polishing, Laser Engraving		
Casting Tolerance	CT4-CT6 (GB/T 6414), CT7-CT9 (GB/T 6414)		
Tolerance	±0.02mm or as drawing requirement		
Certification	ISO9001:2015,SGS		
Drawing Accepted	Stp, Step, Lgs, Xt, AutoCAD(DXF,DWG), PDF, or Samples		
Heat Treatment	Quchenging and Tempering, Annealing, Normalizing		
Packing	Wooden Cases, Cartons, Pallets and Custom Package		
Lead Time	1-2 weeks for samples,3-4 weeks for mass production		

#### What is Silica Sol Investment Casting?

Silica sol investment casting and water glass are the two primary investment casting methods now days. The main differences are the surface roughness and cost of casting. Water glass method dewaxes into the high-temperature water, and the ceramic mold is made of water glass quartz sand. Silica sol method dewaxes into the flash fire, and silica sol zircon sand makes the ceramic mold. Silica sol method costs more but has the better surface than water glass method.

Advantages:

1. High dimensional accuracy, good surface and quality

2. Better corrosion resistance

3. Less failure rate

Silica Sol Investment Casting production line:



#### **Factory Introduction**

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.



**Quality Control** 









#### FAQ

- 1. What is your products advantage ?
- A. All kinds of size as customer's requirements;
- B. Small quantity trial order is welcomeC. Customized design is available and free, Such as Color, Logo, Panel, Load and Dimension etc.
- D. Quality control and quick delivery
- E. Good after sales service

2. What is your payment ? T/T, L/C, Western union or as customer's requirements.

3. How long is your delivery time? Different products have different delivery time. The products will be delivered as soon as possible on the basis of the quality assurance. Usually the delivery time is within 20-25 days after we received your deposit.

4. Can I get some samples free?

Free sample can be provided if you require to check the quality.

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