



Steel Precision Investment Casting Sewing Machine Parts Thread Guards

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9834
- Certification: ISO9001,CE,SGS
- Model Number: 9834
- Minimum Order Quantity: 100 pcs
- Price: CAN TALK
- Packaging Details: Standard
- Delivery Time: 30-35 days
- Payment Terms: T/T, L/C,
- Supply Ability: 50,000 pcs per month



Product Specification

- Part Name: Thread Guards
- Application: Sewing Machine
- Material: Steel
- Process: Lost Wax Casting
- Dimensions: Drawing Requirements Or Sample
- Surface Treatment: Pickling And Passivation
- Service: OEM ODM



More Images



Product Description

Steel Precision Investment Casting Sewing Machine Parts Thread Guards

Product Details

Mainly Material	Carbon Steel, Alloy Steel, Stainless Steel, Grey Iron, Ductile Iron
Service Project	CNC Turning, CNC Milling, Laser Cutting, Bending, Wire Cutting, Plastic Injection, Lost Wax Casting, Mould Making, etc.
Process	Lost Wax Casting + CNC Machining + Surface Treatment
Surface Treatment	Anodizing, Sandblasting, Painting, Powder Coating, Plating, Silk Printing, Brushing, Polishing, Laser Engraving
Casting Tolerance	CT4-CT6 (GB/T 6414), CT7-CT9 (GB/T 6414)
Tolerance	±0.02mm or as drawing requirement
Certification	ISO9001:2015,SGS
Drawing Accepted	Stp, Step, Lgs, Xt, AutoCAD(DXF,DWG), PDF, or Samples
Heat Treatment	Quenching and Tempering, Annealing, Normalizing
Packing	Wooden Cases, Cartons, Pallets and Custom Package
Lead Time	1-2 weeks for samples,3-4 weeks for mass production

What is Silica Sol Investment Casting?

Silica sol investment casting and water glass are the two primary investment casting methods now days. The main differences are the surface roughness and cost of casting. Water glass method dewaxes into the high-temperature water, and the ceramic mold is made of water glass quartz sand. Silica sol method dewaxes into the flash fire, and silica sol zircon sand makes the ceramic mold. Silica sol method costs more but has the better surface than water glass method.

Advantages:

1. High dimensional accuracy,good surface and quality
2. Better corrosion resistance
3. Less failure rate



Product Show



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

TRANSPORT PACKAGING



FAQ

How can I get some samples?

If you need, we are glad to offer you samples for free, but the new clients are expected to pay the courier cost, and the charge will be deducted from the payment for formal order.

Can you make casting according to our drawing?

Yes, we can make casting according to your drawing, 2D drawing, or 3D cad model. If the 3D cad model can be supplied, the development of the tooling can be more efficient. But without 3D, based on 2D drawing we can still make the samples properly approved.

Can you make casting based on our samples?

Yes, we can make measurement based on your samples to make drawings for tooling making.



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