



## Cast Steel Precision Investment Lost Wax Casting Forklift Parts Hinge Joint

### Our Product Introduction

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC9835
- Certification: ISO9001,CE,SGS
- Model Number: 9835
- Minimum Order Quantity: 100 pcs
- Price: CAN TALK
- Packaging Details: Standard
- Delivery Time: 30-35 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



#### Product Specification

- Item Name: Hinge Joint
- Material: G20Mn5N
- Application: Forklift
- Process: Precision Investment Lost Wax Casting
- Size: Customized
- Surface: Sandblasting
- QC: 100% Inspected



#### More Images



## Product Description

### Cast Steel Precision Investment Lost Wax Casting Forklift Parts Hinge Joint

#### Part Details

Product Application	Construction machine, transportation equipment, valve and pump system, agriculture machine parts, engine bracket, truck bracket, gear box , gear housing , gear cover, shaft, spline shaft , pulley, flange, connection pipe, pipe, hydraulic valve , valve housing ,Fitting , flange, wheel, fly wheel, oil pump housing, starter housing, coolant pump housing, transmission shaft , transmission gear, sprocket, chains...
Casting Size	2-600mm
Casting Weight	0.01-100kg
Casting Tolerance	CT4-CT8
Machining Process	CNC Machining, Lathing, Milling,Turning,Boring,Drilling,Tapping, Broaching,Reaming,Grinding,Honing and etc.
Machining Tolerance	0.001-0.1mm
Machining Surface Tolerance	Ra0.8-Ra3.2
Surface Treatment	Shot blast, polishing, Surface passivation, Primer Painting , Powder coating, ED- Coating, Chromate Plating, zinc-plate, Dacromat coating, Finish Painting, etc.
MOQ	100pcs
Lead Time	30-40days
Certification	ISO9001, ISO14001, TS16949



#### Production Process



1.Wax Injection



2.Shell Coating



3.Shell Drying



4.Dewaxing



5.Shell Roasting



6.Pouring



7.Grinding



8.Repair



9.Shot Blasting



10.CNC Machining



11. 3D Inspection



12.Packing

## About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

Our products involve in steel castings, precision castings, iron castings and machining which are mainly available for train, automobile, machine, metal, mining, electronic etc.....They are exported to many countries such as USA, Germany, Japan, Spain, Italy, UK, France, Holland, Australia and etc.

To satisfy different mechanical and functional requirements from our customers, we make a huge range of metal products for our clients base on different solutions and technologies. These solutions and technologies include processes of Steel Casting, Iron Casting, Stainless Steel Casting and Forging.

## Quality Control



CMM



Tensile Test Machine



#### FAQ

High Quality---- Quality Raw Material, Advanced Facilities, Fine Procedures.  
 We trust by both at home and abroad.  
 We'll give you the safest and most reasonable way of payment.  
 We'll give you the most sealed the safest mode of transportation.  
 We are in the most safe product packaging.  
 The quality of our products meet national standards.  
 We'll give you the best after-sales service.



**Sunrise Foundry CO.,LTD**



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com