



Precision Investment Casting Steel Dacromet Seal Plate

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC8634
- Certification: ISO9001,CE,SGS
- Model Number: 8634
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 35 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Item Name: Dacromet Seal Plate
- Material: 42CrMo
- Casting Tolerance: CT5-CT9
- Process: Precision Investment Casting
- Size: Customer's Drawing Required
- Service: OEM\ODM



More Images



Product Description

Precision Investment Casting Steel Dacromet Seal Plate

Material	Carbon steel, alloy steel, stainless steel
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT5-CT9
Casting surface roughness	Ra 12.5um
Casting weight range	0.1-90kg
Casting Size	Max linear size: 1200mm, Max diameter size: 600mm
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy 0.006mm
Machining surface roughness	Ra0.8~6.3um
Max Travel Of Spindle	1800mmx850mmx700mm
Max Turning Diameter	1000mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR.....
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, Nickel plating
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing
Application	Train & railway, automobile & truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.





Production Process

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

Please feel free to contact us if you have any requests. The best price can be provided with drawings or samples available.

We look forward to working together with you.

Our Service

1. We have our own factories that go from raw materials to forming. With synthetic.
2. We guarantee the absolute quality of our products, and every step is strictly reviewed.
3. We guarantee that the price will be lower than that of other manufacturers when the product quality is up to standard, and the price of the middleman will be competitive.
4. Diversification of our products: According to customer requirements to customize the product.
5. To provide the best customer service: 7/24 hours online customer satisfaction to meet customer demand for products.

OEM/ODM

All our products are OEM. Parts are totally made according to customers' drawings and requirements. Customers' drawings and designs are kept as confidential!

FAQ

Q: How long is your delivery time?

A: Mold leadtime: Within 30 days upon we receive the 50% of mold charges.
Batch production leadtime: With 15 days upon we receive the 30% deposit.

Q: Can you make the parts based on the samples?

A: Yes, we could make measurement based on your samples and make the tooling die.

Q: What is your terms of payment?

A: Mold: 50% deposit + 50% after the samples is approved.
Batch production: 30% deposit + 70% before shipment.



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