

Metal Steel Foundry Precision Carbon Steel Auto Parts Casting

Basic Information

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity: 100 pcs
- Price:
- Packaging Details:
- Delivery Time:
- Payment Terms: T/T, L/C
- Supply Ability:



Product Specification

- Material:
- Application:
- Production Process:
- Surface:
- OEM:
- QC:
- Carbon Steel Auto Parts Precision Investment Casting Available



Sandblasting

Mainland China NC5635

ISO9001,CE,SGS

5635

CAN TALK

30 days

Wooden Case

50,000 pcs per month

100% Inspected

More Images



Our Product Introduction

Product Description

Metal Steel Foundry Precision Carbon Steel Auto Parts Casting

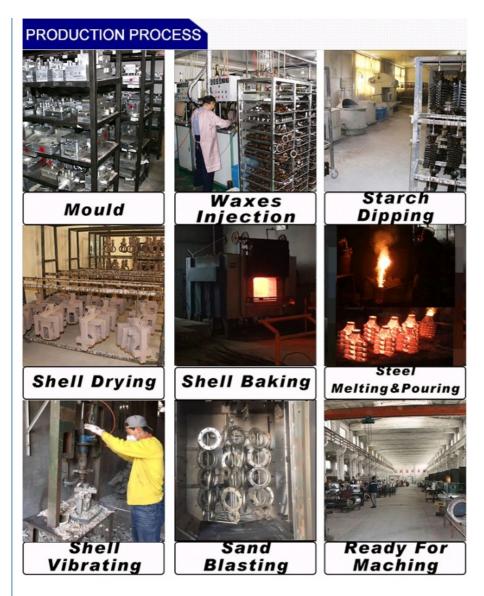
Mainly Material	stainless steel, carbon steel, steel, aluminium, brass, bronze, copper	
Process	investment casting, lost wax casting, silica sol casting. water glass casting, die casting	
Casting tolerance	CT4-CT6 (GB/T 6414),CT7-CT9 (GB/T 6414)	
Standard	AISI, ANSI, ASTM, JIS, GB, ISO, DIN	
Certificate	TS16949,SGS, ISO, or as your requirement to do test by the third party	
Machining	tapping, milling, grinding, drilling, cnc machining	
Tolerance	+/-0.02mm or as drawing requirement	
Surface treatment	polishing, mirror polishing, electrogalvanizing, sandblasting, shot blasting	
Heat treatment	quchenging and tempering, annealing, normalizing	
Casting Roughness	Ra 1.6-Ra12.5	

Investment Casting



Production Process

Process design \Rightarrow Tooling making \Rightarrow Wax injection \Rightarrow Wax pattern assembly \Rightarrow Mold preheat \Rightarrow Wax removal \Rightarrow Stuccoing \Rightarrow Dipping Casting \Rightarrow Mold shake out \Rightarrow Work piece cut-off \Rightarrow Grinding \Rightarrow Pack& transport \Rightarrow Final inspection \Rightarrow Machining \Rightarrow Heat treatment



Our Service

- 1) Design assistance and full engineering support .
- 2) Professional at OEM & ODM parts .
- 3) Excellent after sales service.
- 4) Advanced machine tools, CAD/CAM programming software.
- 5) Prototype machining capabilities.
- 6) Strict quality control standards with a highly qualified inspection department .

7) Continually upgrading and advancing our equipment to remain competitive .8) Small quality is also available.

FAQ

Q: What do I need for offering a quote ?

A: Please offer us 2D or 3D drawings (with material, dimension, tolerance, surface treatment and other technical requirement etc.) ,quantity, application or samples. Then we will quote the best price within 24h.

Q: What is your MOQ?

A: MOQ depends on our client's needs, besides, we welcome trial order before mass-production.

Q: What is the production cycle?

A: It varies a lot depending on product dimension, technical requirements and quantity. We always try to meet customers' requirement by adjusting our workshop schedule.

Q: What kind of payment terms do you accept?

A.: T/T, L/C, Escrow, paypal, western union, moneygram etc.

Q: Is it possible to know how is myproduct going on without visiting your company?

A: We will offer a detailed products schedule and send weekly reports with digital pictures and videos which show the machining progress.

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