

Shell Mold Sand Casting Ductile Iron Parts For Car Train And Truck

Basic Information

Place of Origin: Mainland ChinaBrand Name: NC6538

• Certification: ISO9001,CE,SGS

Model Number: 6538
Minimum Order Quantity: 100 pcs
Price: CAN TALK
Packaging Details: Wooden Case
Delivery Time: 35 days

• Supply Ability: 60,000 pcs monthly

T/T, L/C,



Product Specification

• Payment Terms:

Material: Ductile Iron

Process: Shell Mold Sand Casting
 Application: Car Train And Truck
 Surface Treatment: Powder Coating, Painting

Weight Range: 0.5-500kgsMin Tolerance: 0.02mmSize: Customized



More Images



Product Description

Shell Mold Sand Casting Ductile Iron Parts For Car Train And Truck

Proudction Process	Iron sand casting
Application	Pump, valve, equipment, Mining, Agriculture, contruction industry, etc
Process	clay sand casting, resin sand casting, water glass sand casting, precoated sand casting
Material	ductile iron(65-45-12,80-55-06,QT400-17.QT420-10.QT500-5), grey iron,(HT200,HT300,HT400) ,cast iron
Weight Ranges	5-10000kgs
Surface treatment	anti-rust oil, powder coating, painting
Quality Control	Material test report, Dimensional report,Performance,inside defects,CMM, RT, UT,NDT,Balance tes and etc.
Roughness	Ra25-Ra125







About Us

Our company's production workshop consists of mould department, casting department, processing department, CNC department, paint department, etc.

The quantity of production workers can be reach to two hundred.



Quality

We have a full set of quality control system to guarantee best product quality. Depending on the products, we can make different Item Testing Plan, Manufacturing procedure etc.

Inspection

We have professional inspectors, who can insure that all our products are qualified.



CMM

Tensile Test Machine





Our Advantages

- 1. High machining accuracy, the flatness within 0.1 mm.
- 2. High strength and not easy to deform, has good electrical and thermal conductivity.
- 3. High finish appearance, smooth surface roughness is Ra1.6 after machining.
- 4. The machining precision is high and the assembly structure is seamless.
- 5.No granules, no spots and no painting peel off in appearance.
- 6. Smooth appearance, corrosion resistance.

- Q: Can you produce with special materials?
- A: Yes, we can produce with special materials like, but there is MOQ for each order QTY.
- Q: What is the lead time for sample and for production?
- A: It takes about 30 to 60 days for toolings, depending on tooling structure;

And it takes about 15-60 days for production, depending on different surface finishing and QTY.

- Q: What is the best tolerance you can archieve?
- A: 0.01mm
- Q: What is your guarantee about quality?
- A: We guarantee to return tooling advance payment if we failed to produce qualified sample.



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