Sunrise Foundry CO.,LTD

Water Glass Alloy Steel Casting High Speed Train Components Railway Train **Parts**

Basic Information

• Place of Origin: Mainland China

NC0942 . Brand Name:

ISO9001,CE,SGS · Certification:

Model Number: 0942 • Minimum Order Quantity: 100 pcs • Price: Can talk • Packaging Details: Wooden Case • Delivery Time: 35 days Payment Terms: T/T, L/C

60,000 pcs monthly . Supply Ability:



Product Specification

• Item Name: Train Component • Material: Alloy Steel . Application: High Speed Train Process: Water Glass Casting

Machining Or Spay Painting Surface:

• Size: Customized



Product Description

Water Glass Alloy Steel Casting High Speed Train Components Railway Train Parts

	-			
Material	Carbon steel, alloy steel, stainless steel			
Process	Lost wax casting + cnc machining			
Casting dimension tolerance	СТ7			
Casting surface roughness	Ra 12.5um			
Casting weight range	0.1-90kg			
Casting Size	Max linear size: 1200mm, Max diameter size: 600mm			
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy 0.006mm			
Machining surface roughness	Ra0.8~6.3um			
Max Travel Of Spindle	1800mmx850mmx700mm			
Max Turning Diameter	1000mm			
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR			
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing,Powder coating, Nickel plating			
Service available	OEM & ODM			
Quality control	0 defects,100% inspection before packing			
Application	Train & railway, automobile& truck, construction machinery, forklift, agricultural machinery, shipbuilding, petroleum machinery, construction, valve and pumps, electric machine, hardware, power equipment and so on.			









Stainless Steel Casting







Electro-polishing

Mirror Polishing

Tumbling Polishing



The company has built up a complete quality control system based on its powerful management team and various inspections and testings devices such as dimensional inspection, chemical composition analysis, mechanical property tests, non-destructive tests and metallographic inspections.













About Us

Established in 1990, plant area covers more than 20,000 square meters, with about 240 employees. Using advanced lost wax investment casting process, equipped with several modern types of energy-saving & environmentally-friendly production lines, including automatic or semi-automatic production lines of key processes: wax making, shell making, pouring, heat treatment.

Annual supply capacity is 20,000 tons.

Quality Control

Machine Name	Brand & Model No.		Quantity Numb		er of Year(s) Used	Condition
Chromatographic Instrument	SPECTRO MAX		1	2		Acceptable
Infrared Carbon Sulfur Analyzer	QIR2002B		1	7		Acceptable
Hardness Tester	HB-3000, HR-150A		3	2		Acceptable
Trilinear Coordinates Measuring Instrument	ZEISS		1	3		Acceptable
Metallographic Microscope	N/A		1	2		Acceptable
Salt Spraying Tester	SHANGHAI		1	3		Acceptable
Tensile Testing Machine	N/A		2	2		Acceptable
Roughness Measuring Instrument	N/A		5	1		Acceptable
Chromatographic Instrument Infrare		Infrared Ca	Carbon Sulfur Analyzer		Hardness Tester	





Metallographic Microscope









Our Service

- 1. Help customer to design, making drawing;
- 2. Providing free samples + dimension inspection report + material report...;
- ${\it 3. Checking \ raw \ material, \ and \ inform \ customer \ before \ mass \ production;}$
- 4. Informing customer production schedule weekly;
- 5. Arrange shipment, and Inform customer in advance 7 days before finishing the order;
- 6. Before shipment, send the detailed product pictures, dimension inspection report, material report to customer;
- 7. Welcome customer inspection and the third party inspection;
- 8. Expressing original document;
- 9. Contact us for more information

Service/Management of your factory?

A: We supply ODM & OEM services with strong R&D team and QC system.

What materials can you produce?

A: stainless steel; Carbon Steel; Alloy Steel

We test every furnace chemical component before pouring by spectrometer.

What information should I let you know if I want to get a precise quotation?

A: Please kindly send me your drawings. 2D in PDF or DWG format, 3D in STEP or IGS format.

How long get my customized sample?

A: Usually 25-30days. Including open moulds and develop samples time.



