



Automatic Molding Sand Castings Sewing Machine Cover Sewing Machine Body Shell

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC76R2
- Certification: ISO9001,CE,SGS
- Model Number: 76R2
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Standard
- Delivery Time: 30-35 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Part Name: Sewing Machine Cover
- Application: Sewing Machine
- Material: Grey Iron
- Process: Automatic Molding Sand Castings
- Finish: Natural
- QC: 100% Inspected
- OEM: Available



More Images



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Product Description

Automatic Molding Sand Castings Sewing Machine Cover Sewing Machine Body Shell

Product Details

Specification	Customized,customer required,customer's drawings
Material	<p>Ductile iron</p> <p>AISI 60-40-18/65-45-12/ 70-50-05/80-60-3</p> <p>DIN GGG40/GGG50/GGG60/GGG70</p> <p>ISO 400-18/450-10/500-7/600-3</p> <p>Gray iron</p> <p>ASTM NO.60/NO.50/NO.45/NO.35/NO.30/NO.20</p> <p>DIN GG40/GG35/GG30/GG25/GG20/GG15/GG10</p> <p>ISO 350/300/250/200/150/100</p>
Application	Automobile, agricultural machinery, furniture, construction, home appliances, electronics.
Process	Sand casting,Coated sand casting,Shell mold casting,Lost foam casting ,V-process,Centrifugal casting,Ceramic Casting,etc.
Machining	CNC machining center, CNC lathe
Casting tolerance	IT4 - IT9
Machining tolerance	+/- 0.005mm,ISO2768-mk
Standard	DIN,AISI,SAE,ASTM,UNS,GOST,ISO,BS,EN,JIS
Heat treatment	Thermal refining,Induction hardening,ADI
Unit weight	50g-30000kg
Dimensions	<=15m
Production Experience	More Than Twenty Years
Certificate	ISO9001, TS16949,ISO1400,RoHS
Finish	Plating,Painting,Powder Coating, Stoving Varnish,Shoot Blasting,etc.
Quality control	<p>FEMA,PPAP,APQP,Control Plan,MSA,</p> <p>Certificates for all requirements</p> <p>Test reports for every delivery</p>
Service	Weekly report,Key node report,Any questions will be answered within 24 hours.



About Us

Sunrise Foundry is a professional Metal Foundry, located in Ningbo. We have been producing Gray Iron, Ductile Iron Castings and any other precision castings for more than 25 years.

We are dedicated to meet different requirements of various customers across the world, products are mainly involved Agricultural and Construction Machinery, Hydraulic, Mining industry, Municipal Products, some steel and stainless steel castings for Pumps and Valves, Pipe Fittings, etc.

Please feel free to contact us if you have any requests.

Quality Control

- 1.Machinery properties and chemical components testing after raw casting
- 2.Hardness checking after heat treatment
- 3.Dimensions testing after machining
- 4.Full machining, primer painting and surface treatment

FAQ

Q: What do I need for offering a quote ?

A: Please offer us 2D or 3D drawings (with material, dimension, tolerance, surface treatment and other technical requirement etc.) ,quantity, application or samples. Then we will quote the best price within 24h.

Q: What is your MOQ?

A: MOQ depends on our client's needs, besides,we welcome trial order before mass-production.

Q: What is the production cycle?

A: It varies a lot depending on product dimension,technical requirements and quantity. We always try to meet customers' requirement by adjusting our workshop schedule.

Q: What kind of payment terms do you accept?

A.: T/T, L/C, Escrow, paypal, western union, moneygram etc.

Q: Is it possible to know how is myproduct going on without visiting your company?

A: We will offer a detailed products schedule and send weekly reports with digital pictures and videos which show the machining progress.



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