



## Precision Investment Casting Parts Steering Linkage Rod Arm For Heavy Duty Truck

### Our Product Introduction

for more products please visit us on [greycastironcasting.com](http://greycastironcasting.com)

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: nc9562
- Certification: ISO9001,CE,SGS
- Model Number: 9562
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 35 days
- Payment Terms: T/T, L/C
- Supply Ability: 70,000 pcs monthly

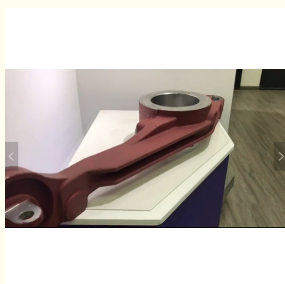


#### Product Specification

- Part Name: Steering Linkage Rod Arm
- Application: Heavy Duty Truck
- Process: Precision Investment Casting
- Inspection: 100%
- Heat Treatment: Annealing, Normalizing, Quenching, Tempering
- OEM: Available



#### More Images



## Product Description

### Precision Investment Casting Parts Steering Linkage Rod Arm For Heavy Duty Truck

#### Description

Specification	As per your PDF, CAD, Solid work, Proe drawing or samples
Casting Process	Precision casting, Investment casting, Lost wax casting,
Casting Material	Alloy steel, Carbon steel, Stainless steel, Heat resisting steels, etc.
Processing Methods	Die making & wax pattern, Assembly of wax pattern, Dipping the assembly into Silica Sol slurry, Sand-spraying & shell built, Dewax & firing, Pouring the metal, Shell & part removal, Finishing & secondary operations.
Casting Weight	0.05kg-200kg
Casting Standard	ISO, ASTM, AISI, EN, DIN, NF, JIS, BS, etc.
Casting Tolerance	CT4-CT6
Surface Roughness	Ra 0.8um-12.5um
Surface Preparation	Polishing, Sand Blasting, Passivating, Plating, Galvanized, Spray-Paint, etc.
Heat Treatment	Quenching, Normalizing, Tempering, Annealing, etc.
Inspection Equipment	Spectrograph, Metallographic analyzes, Universal Strength Tester, Hardness Tester, Impact Test Machine, Pressure Testing Machine, Magnetic Particle Inspection Machine, Ultrasonic Flaw Detector, X-Ray Test.
Dimension Inspection	Calipers, Height Gauge, Micrometer Calipers, Inside Caliper Gauge, Angle and R Gauge, Coordinate Measuring Machine (CMM).



#### Production Line

## PRODUCTION PROCESS



**Mould**



**Waxes Injection**



**Starch Dipping**



**Shell Drying**



**Shell Baking**



**Steel Melting & Pouring**



**Shell Vibrating**



**Sand Blasting**



**Ready For Machining**

### Our Service

- Professional manufacturer customized metal,one stop source for new project developing.
- Quick response to all your inquiry
- Free samples can be provided
- Custom logo printing, OEM / ODM service
- Strict inspection procedures to guarantee the good quality of each shipment
- Fast delivery and competitive price

### FAQ

Q: How long is your delivery time?

A: Generally it is 10-30 days for steel tooling after order confirmation, and 10-30 days for casting, we will try our best to meet customer requirement,saving your precious time.

Q:Can you order other auto parts?

A:We support ordering.

Q: Do you provide metal samples ? is it free or extra ?

A: Yes, we could offer the sample for free charge but do not pay the cost of freight.



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