



Precision Steel Investment Casting Construction Machinery Parts Link Component

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC08R7
- Certification: ISO9001,CE,SGS
- Model Number: 08R7
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Crate
- Delivery Time: 35 days
- Payment Terms: T/T, L/C
- Supply Ability: Can talk



Product Specification

- Part Name: Link Component
- Application: Construction Machinery
- Process: Precision Casting
- Surface: Sandblasting
- Inspection: Pressure Test, Sealing Test
- OEM: Available



More Images



Product Description

Precision Steel Investment Casting Construction Machinery Parts Link Component

Product Details

Process	Investment casting/lost wax casting,sodium silicate or silica sol process.
Specification	1.Material:steel,alloy steel,stainless steel. 2.Standard: ASTM DIN BS JIS GB. 3.Surface finish: shot blasting,sand blasting, polishing, acid clean-up,machining,painting,etc. 4.Weight: 0.1-90kg.
Production facility	1.Casting facility: wax injector,moulding line,electric furnace,heat treatment furnace,shot-blasting machine, sand-blasting machine. 2.Machining facility: CNC, NC lathe,ordinary machine tools,polishing machine.
Heat treatment	Annealing/Tempering/Normalizing/Quenching/Solution treatment.
Test facility	spectrometer, tensile test machine, hardness test machine,impact tester,CMM,UT,MT,PT test facility.



Process

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

Quality Control

1. Chemical analysis
2. Tensile strength
3. Elongation rate
4. Shrinkage rate
5. Impact test
6. Harness test
7. Metallography
8. Non-destructive tests (including dye-penetrant, ultrasonic, magnetic particle and radiography)
9. Surface roughness test
10. CMM test
11. 3D Scanning

Service

1. Your inquiry related to our product & price will be replied within 24 hours. (E-mail or TradeManger)
2. Well-trained & experienced staff are to answer all your inquiries in English.
3. Working time: 8:30am – 5:30pm, Monday to Friday (UTC+8).
4. Your business relationship with us will be confidential to any third party.
5. Good after-sale service offered, please get back if you got question.
6. Welcome to our company.



Sunrise Foundry CO.,LTD



+86-15067447509



sales@greycastironcasting.com



greycastironcasting.com

