



Carbon Steel Water Glass Investment Casting Truck Components Casting

Our Product Introduction

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC5738
- Certification: ISO9001,CE,SGS
- Model Number: 5738
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 35 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs monthly



Product Specification

- Material: Carbon Steel
- Application: Truck Parts
- Process: Water Glass Investment Casting
- Finish: Sandblasting
- Inspection: 100%
- Size: As Per Drawing



Product Description

Carbon Steel Water Glass Investment Casting Truck Components Casting

Product Details

Material	Carbon Steel, Low Alloy Steel,
Standard	DIN, ASTM, JIS etc
Certificate	ISO9001:2000 ISO9001:2008 ISO / TS16949
Weight range	1Kgs-2000Kgs
Moulding Process	sodium silicate sand casting, resin sand casting, lost foam casting
Surface treatment	Painting, Polishing, Heat treatment, etc.
Machining	Lathe, CNC(HASS), Drilling Machine, Milling Machine, Boring Machine, Planing Machine
Packing	wooden cases, cartons, as customers' requirements.
Inspection	Foundry in-house Third party inspection available upon customers' requirement



water glass investment casting



What is Water Glass Casting?

Water glass casting is mostly used for steel and stainless steel components. By using this technique, more complicated designs can be made compared to the sand casting technique.

Water glass casting also cost less than Silica sol investment casting especially for the big size products, however less precise in dimensions. Components made of Water glass casting are mainly used in heavier / stronger and yet more complex shapes are required. Applications of this technique are widely presented in production of trailers, agricultural machinery and in offshore industry.

Advantages:

1. Lower cost price, since expensive processing and welding operations are eliminated;
2. Cheap moulding process;
3. Complex design without draft angles;
4. Higher accuracy in comparison to sand casting.

Quality Control

Quality Control is one of the most important process in production. We insist that 100% inspection before shipment and ensure parts without any flaws when sending out.

We have complete quality inspection facilities including mechanical testing, chemical analysis, tensile strength, hardness, spectrometer, ultrasonic testing, etc.

FAQ

1. How about the payment terms?

We usually accept T/T or L/C. other terms also could be negotiated.

2. What is your minimum order?

It depends on what you are buying. Normally, our minimum order is one 20' full container and LCL container (less than a container load) can be acceptable.

3. What is your delivery time?

FOB Ningbo or any Chinese port : 20-30days. If there are any parts in stock , our delivery time is only 7-10 days.



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