



Durable Precision Investment Castings Track Parts For Construction Machinery

Our Product Introduction

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Basic Information

- Place of Origin: Mainland China
- Brand Name: NC468
- Certification: ISO9001,CE,SGS
- Model Number: 668
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 80,000 pcs monthly



Product Specification

- Material: Cast Steel
- Application: Construction Machinery
- Process: Lost Wax Casting
- Surface Treatment: Sand Blasting&Paint
- Weight: 5KG-180KG
- Standard: JIS
- Service: OEM ODM
- Highlight: **steel investment casting, investment and precision casting, lost wax casting**



More Images



Product Description

Durable Construction Excavating Machinery Track Parts Casting

Product Details

Material	Carbon steel, alloy steel, stainless steel
Process	Lost wax casting + cnc machining
Casting dimension tolerance	CT7
Casting surface roughness	Ra 12.5um
Casting weight range	0.1-90kg
Casting Size	Max linear size: 1200mm, Max diameter size: 600mm
Machining Precision	Positioning accuracy 0.008mm, Rep. position. accuracy 0.006mm
Machining surface roughness	Ra0.8~6.3um
Max Travel Of Spindle	1800mmx850mmx700mm
Max Turning Diameter	1000mm
Material standard	GB, ASTM, AISI, DIN, BS, JIS, NF, AS, AAR.....
Surface treatment	KTL(E-coating), Zinc plating, Mirror Polishing, Sand Blasting, Acid pickling, black oxide, Painting, Hot galvanizing, Powder coating, Nickel plating
Service available	OEM & ODM
Quality control	0 defects, 100% inspection before packing





CNC check valve body parts Investment precision casting



CNC stainless steel valve body&bonnet parts Investment precision casting



CNC construction machinery excavator parts



CNC construction machinery excavator



High HB Investment precision casting



CNC ball valve body parts Investment



Work Shop

PRODUCTION PROCESS



Mould



Waxes Injection



Starch Dipping



Shell Drying



Shell Baking



Steel Melting & Pouring



Shell Vibrating



Sand Blasting



Ready For Machining

How do you control your quality?

- A. Produce machine have Regular maintenance.
- B. From raw materials to the end produce process, every step must in according with ISO9001 standard.
- C. Materials should be brought from big steel company, Mill Sheet must be showed. QC team must following all produce progress and make detailed testing records of the quality checking.
- D. Third Party inspection is accepted.

FAQ

1. How about the payment terms?

We usually accept T/T or L/C. other terms also could be negotiated.

2. What is your minimum order?

It depends on what you are buying. Normally, our minimum order is one 20' full container and LCL container (less than a container load) can be acceptable.

3. What is your delivery time?

FOB Ningbo or any Chinese port : 20-30days. If there are any parts in stock , our delivery time is only 7-10 days.





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