



Cnc Machining Grey Cast Iron Casting Parts For Drilling Machinery ASTM Standard

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Mainland China
- Brand Name: NC734
- Certification: ISO9001,CE,SGS
- Model Number: 734
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 90,000 pcs monthly



Product Specification

- Item Name: Drilling Machinery Base
- Application: Drilling Machinery
- Material: Grey Iron
- Production Process: Sand Casting+Cnc Machining
- Surface Treatment: Painting, Polishing, Powder Coating, Zinc Plating
- Weight: 0.2- 200 Kg
- Standard: GB/T9439-2010,
- Highlight: **gray iron casting process, green sand casting, gray cast iron castings**



More Images



Product Description

Best Selling Cnc Machining Iron Cast Drilling Machinery Base Casting Parts

Product Details

Process	Resin sand casting
Specification	1. Material: gray iron HT200-300 2. Standard: ASTM 3. Surface finish: shot blasting, painting, machining, etc. 4. Weight: 100~40000kgs 5. Maximum Size: 10000x8000x5000mm
Production facilities	1. Casting facility: resin sand production line, Electric furnace, heat treatment furnace, shot blasting room 2. Machining facility: CNC, boring machine, milling machine, lathe, etc.
Application	Machine tool body
Quality Inspection	spectrometer, tensile test machine, hardness test machine, metallographic microscope.



What is Resin Sand Casting?

Resin sand casting process is a kind of casting process by using the resin sand as the molding material. Resin sand is a kind of mixture of quartz sand and resin. After mixing and burning, the resin sand could become very hard and solid, so we called it as the hard mold. The iron casting made by resin sand will be usually called as resin sand casting.

Resin Sand Casting advantages:

1. Dimensional accuracy, clear external outline
2. Smooth surface, good quality
3. Energy saving, labor saving.

Resin Sand Casting production line



Our Service

1. Drawing: We will translate your original drawing, make manufacturing procedure plan, offer professional suggestions on the design if needed.
2. Engineering design software: Solidworks, Auto CAD.
3. Quality control: We have full set of quality control system to guarantee best product quality. Depends on the products, we make different item testing plan, different manufacturing procedure and provide certified lab mechanical testing.
4. Sample: Samples available.



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