Sunrise Foundry CO.,LTD greycastironcasting.com

Small Sandblasting Steel Casting Components Helical Gear For Paper Shredder

Basic Information

Place of Origin: Mainland China

• Brand Name: NC484

• Certification: ISO9001,SGS,

Model Number: 484
Minimum Order Quantity: 100 pcs
Price: Can talk
Packaging Details: Wooden Case

Delivery Time: 30 days
Payment Terms: T/T, L/C
Supply Ability: 90,000 pcs



Product Specification

Item Name: Helical GearMaterial: Cast Steel

Process: Precision Investment Casting

Weight Range: 0.5-500KGS
 Surface Finish: Sandblasting
 Size: As Per Drawing

• Highlight: steel investment casting,

investment and precision casting,

lost wax casting



Product Description

Precision Investment Casting OEM Small Steel Helical Gear for Paper Shredder

Description

We are specialized in manufacturing different type of large mechanical products according to engineer drawings.

The products include gears, pinions, sprockets, shafts, wheels, rollers, couplings, pulleys, housings, frames, molds, nonstandard machinery parts, wear resistant parts and structural components.

Product Details

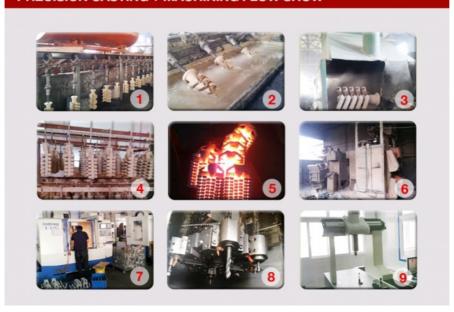
Casting Process	Precision casting, Investment casting, Lost wax casting,
Casting Material	Alloy steel, Carbon steel, Stainless steel, Heat resisting steels, etc.
Processing Methods	Die making & wax pattern, Assembly of wax pattern, Dipping the assembly into Silica Sol slurry, Sand-spraying & shell built, Dewax & firing, Pouring the metal, Shell & part removal, Finishing & secondary operations.
Casting Weight	0.05kg-200kg
Casting Standard	ISO, ASTM, AISI, EN, DIN, NF, JIS, BS, etc.
Casting Tolerance	CT4-CT6
Surface Roughness	Ra 0.8um-12.5um
Surface Preparation	Polishing, Sand Blasting, Passivating, Plating, Galvanized, Spray-Paint, etc.
Heat Treatment	Quenching, Normalizing, Tempering, Annealing, etc.
Inspection Equipment	Spectrograph, Metallographic analyzes, Universal Strength Tester, Hardness Tester, Impact Test Machine, Pressure Testing Machine, Magnetic Particle Inspection Machine, Ultrasonic Flaw Detector, X-Ray Test.
Dimension Inspection	Calipers, Height Gauge, Micrometer Calipers, Inside Caliper Gauge, Angle and R Gauge, Coordinate Measuring Machine (CMM).





Production Process

PRECISION CASTING + MACHINING FLOW SHOW



FAQ

- Q: What should I do to get a quotation?
- 1. Drawings or sample parts.
- 2. Quatity, the greater the number, the more favorable price.
- 3. Material; your specific material and standard, SAE / DIN /BS/EP.. etc
- Q: What's your payment terms?
- 1. 30%T/T in advance ,70% balance has to be paid before first shipment
- 2. 100%T/T in advance.
- 3. 100% L/C at sight.
- 4. Special situation negotiable.
- Q: How to get free samples?

Contact me immediately to get free samples.





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