



## Small Sandblasting Steel Casting Components Helical Gear For Paper Shredder

### Our Product Introduction

#### Basic Information

- Place of Origin: Mainland China
- Brand Name: NC484
- Certification: ISO9001,SGS,
- Model Number: 484
- Minimum Order Quantity: 100 pcs
- Price: Can talk
- Packaging Details: Wooden Case
- Delivery Time: 30 days
- Payment Terms: T/T, L/C
- Supply Ability: 90,000 pcs



#### Product Specification

- Item Name: Helical Gear
- Material: Cast Steel
- Process: Precision Investment Casting
- Weight Range: 0.5-500KGS
- Surface Finish: Sandblasting
- Size: As Per Drawing
- Highlight: **steel investment casting,  
investment and precision casting,  
lost wax casting**



## Product Description

### Precision Investment Casting OEM Small Steel Helical Gear for Paper Shredder

#### Description

We are specialized in manufacturing different type of large mechanical products according to engineer drawings.

The products include gears, pinions, sprockets, shafts, wheels, rollers, couplings, pulleys, housings, frames, molds, nonstandard machinery parts, wear resistant parts and structural components.

#### Product Details

Casting Process	Precision casting, Investment casting, Lost wax casting,
Casting Material	Alloy steel, Carbon steel, Stainless steel, Heat resisting steels, etc.
Processing Methods	Die making & wax pattern, Assembly of wax pattern, Dipping the assembly into Silica Sol slurry, Sand-spraying & shell built, Dewax & firing, Pouring the metal, Shell & part removal, Finishing & secondary operations.
Casting Weight	0.05kg-200kg
Casting Standard	ISO, ASTM, AISI, EN, DIN, NF, JIS, BS, etc.
Casting Tolerance	CT4-CT6
Surface Roughness	Ra 0.8um-12.5um
Surface Preparation	Polishing, Sand Blasting, Passivating, Plating, Galvanized, Spray-Paint, etc.
Heat Treatment	Quenching, Normalizing, Tempering, Annealing, etc.
Inspection Equipment	Spectrograph, Metallographic analyzes, Universal Strength Tester, Hardness Tester, Impact Test Machine, Pressure Testing Machine, Magnetic Particle Inspection Machine, Ultrasonic Flaw Detector, X-Ray Test.
Dimension Inspection	Calipers, Height Gauge, Micrometer Calipers, Inside Caliper Gauge, Angle and R Gauge, Coordinate Measuring Machine (CMM).



## PRECISION CASTING + MACHINING FLOW SHOW



### FAQ

Q: What should I do to get a quotation?

1. Drawings or sample parts.
2. Quantity, the greater the number , the more favorable price.
3. Material; your specific material and standard, SAE / DIN /BS/EP.. etc

Q: What's your payment terms?

1. 30%T/T in advance ,70% balance has to be paid before first shipment
2. 100%T/T in advance.
3. 100% L/C at sight.
4. Special situation negotiable.

Q: How to get free samples?

Contact me immediately to get free samples.



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