



Flow Control Gray Iron Casting Process Cast Iron Pump Housing Painting Customized

Our Product Introduction

for more products please visit us on greycastironcasting.com

Basic Information

- Place of Origin: Ningbo, China
- Brand Name: NC934
- Certification: ISO9001, SGS, CE
- Model Number: 934
- Minimum Order Quantity: 50 pcs
- Price: \$1-50
- Packaging Details: Pallet
- Delivery Time: 25 days
- Payment Terms: T/T, L/C
- Supply Ability: 50,000 pcs per month



Product Specification

- Application: Flow Control
- Material: Cast Iron Or Steel
- Painting: Customized
- Surface Roughness: Ra12.5
- Dimension Report: Supply
- Inspection: Spectrum
- Highlight: **gray cast iron castings, gray iron casting process**



More Images



Product Description

Grey Iron Resin Sand Casting Foundry, Cast Iron Pump Housing

Product Details

Part Name: pump housing, cast steel housing, cast iron housing, sand cast iron, cast pump housing

Material: gray iron / grey iron, ductile iron, carbon steel, alloy steel, stainless steel etc.

Processing: sand casting, investment casting

Application fields: valve parts, pump parts, auto parts, agricultural equipment parts, rail parts, cylinder parts, any customized shape casting parts

Casting Process	Precision casting, Investment casting, Lost wax casting,
Casting Material	Alloy steel, Carbon steel, Stainless steel, Heat resisting steels, etc.
Processing Methods	Die making & wax pattern, Assembly of wax pattern, Dipping the assembly into Silica Sol slurry, Sand-spraying & shell built, Dewax & firing, Pouring the metal, Shell & part removal, Finishing & secondary operations.
Casting Weight	0.05kg-200kg
Casting Standard	ISO, ASTM, AISI, EN, DIN, NF, JIS, BS, etc.
Casting Tolerance	CT4-CT6
Surface Roughness	Ra 0.8um-12.5um
Surface Preparation	Polishing, Sand Blasting, Passivating, Plating, Galvanized, Spray-Paint, etc.
Heat Treatment	Quenching, Normalizing, Tempering, Annealing, etc.
Inspection Equipment	Spectrograph, Metallographic analyzes, Universal Strength Tester, Hardness Tester, Impact Test Machine, Pressure Testing Machine, Magnetic Particle Inspection Machine, Ultrasonic Flaw Detector, X-Ray Test.
Dimension Inspection	Calipers, Height Gauge, Micrometer Calipers, Inside Caliper Gauge, Angle and R Gauge, Coordinate Measuring Machine (CMM).



Service & Advantages

We offer OEM and ODM service of steel, iron and stainless steel casting parts, focus on the market of Europe, America and Asia. We seek to be customers driven, continuous improvement quality and price to increase return on investment, provide more service in customer experience and the best way to get the job done.

FAQ

Q: How long is your delivery time?

A: Generally it is 2-3 days if the goods are in stock. or it is 7-20 days if the goods are not in stock, it is according to quantity.

Q: Do you provide samples ? is it free or extra ?

A: No,our pumps is customised,so,technology is high,we can provide samples.

Q: What is your terms of payment ?

30% T/T in advance ,70% balance before shippment.



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